

Make your own Resistance soldering station

Based on internet article by

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At this link

<http://www.trainweb.org/bristol-s-gauge/Projects/rsu.html>

This is a brief description and pictorial how to build your own resistance soldering station for use on brass, copper and tin to build models.

Here we have first the wiring up of the transformer part number from Digikey 237-1257-ND

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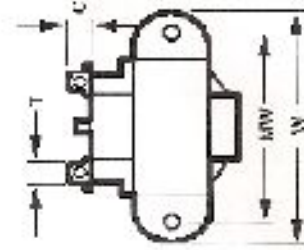
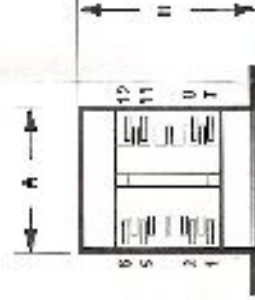
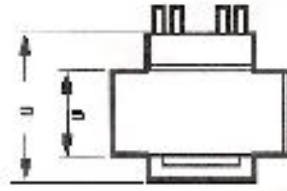
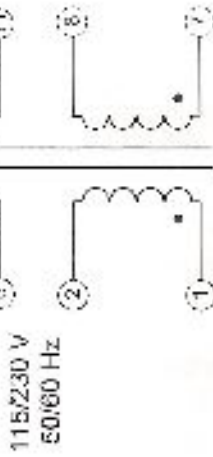
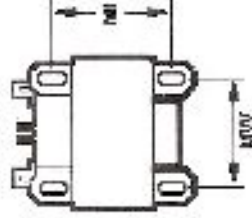
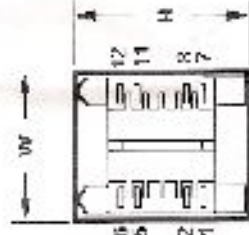
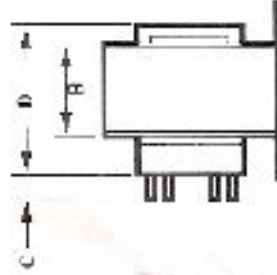
POWER TRANSFORMERS CHASSIS MOUNT - W03LD SERIES

80033 REV E

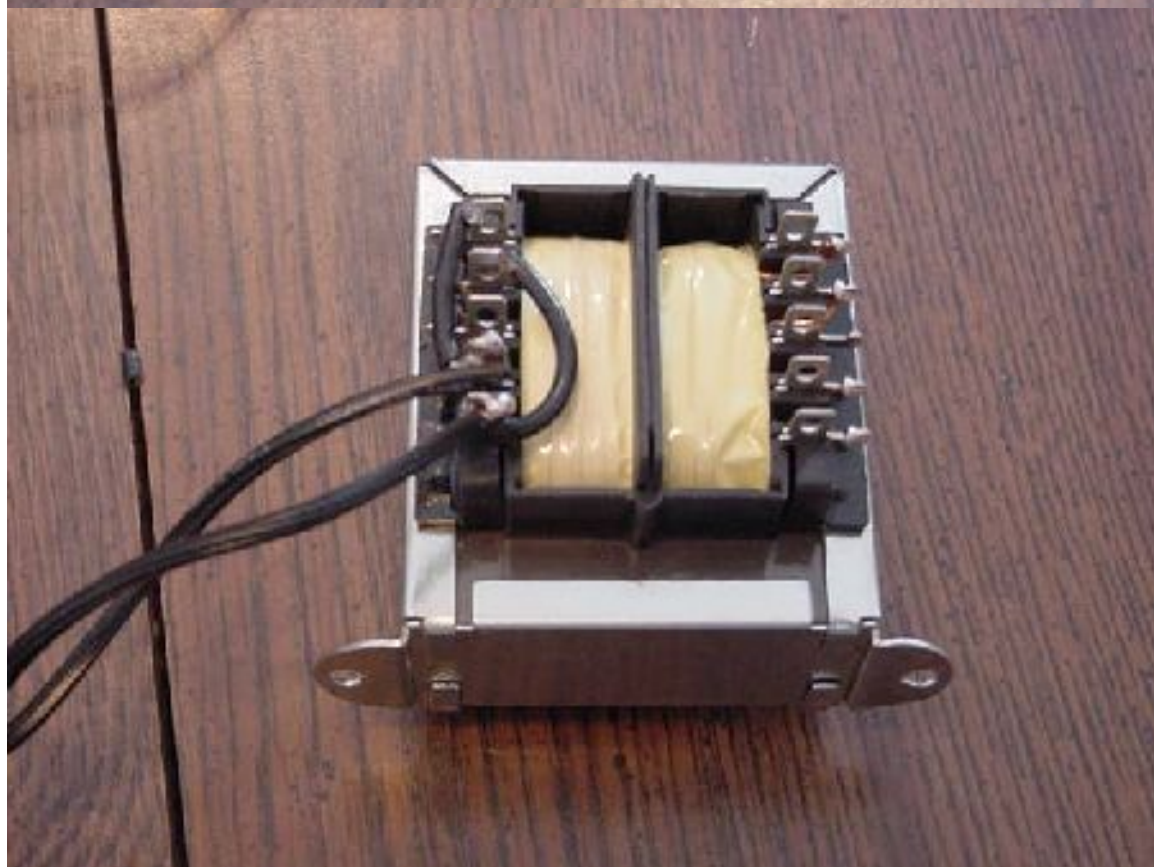
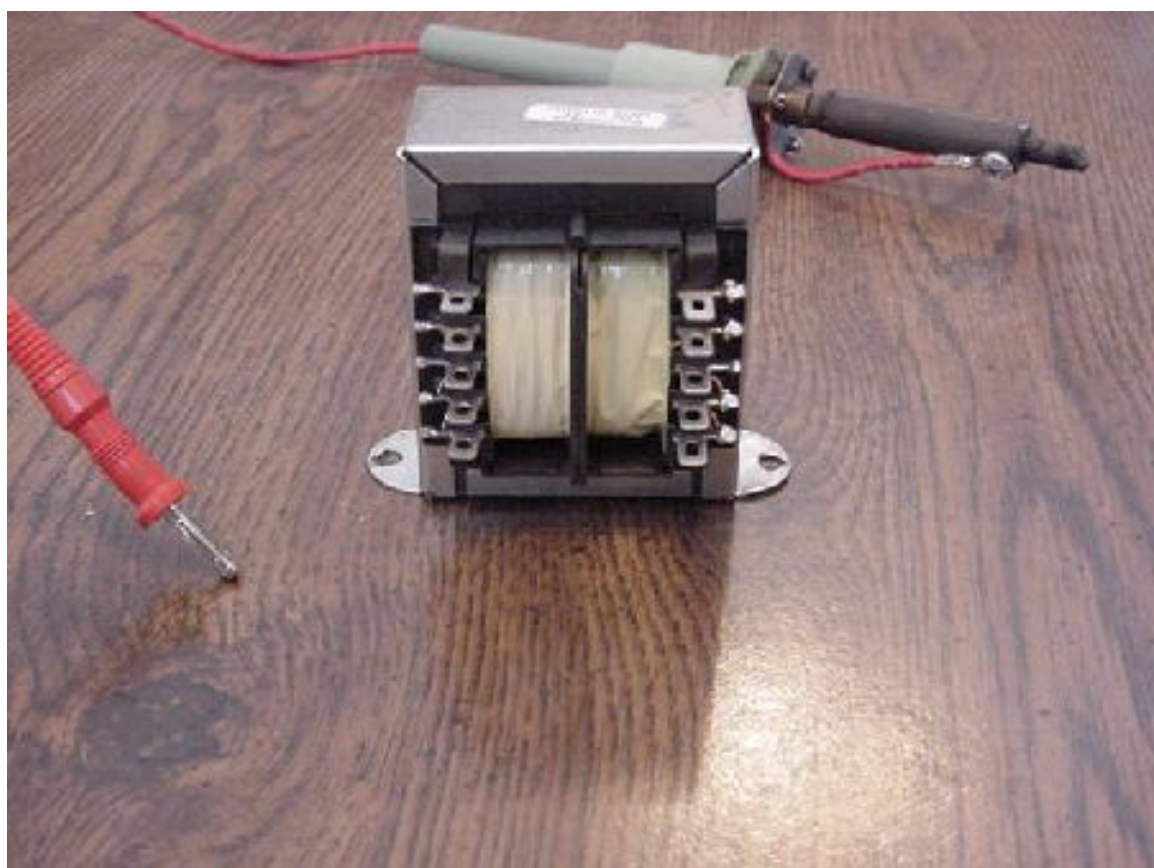
TECHNICAL NOTES:

1. H-FLUX TESTED AT 4000 VRMS
2. BOTH PRIMARY AND SECONDARY COILS MAY BE CONNECTED IN EITHER SERIES OR PARALLEL, BUT BOTH MUST BE USED SIMULTANEOUSLY
3. **ATTEND TO POLARITY

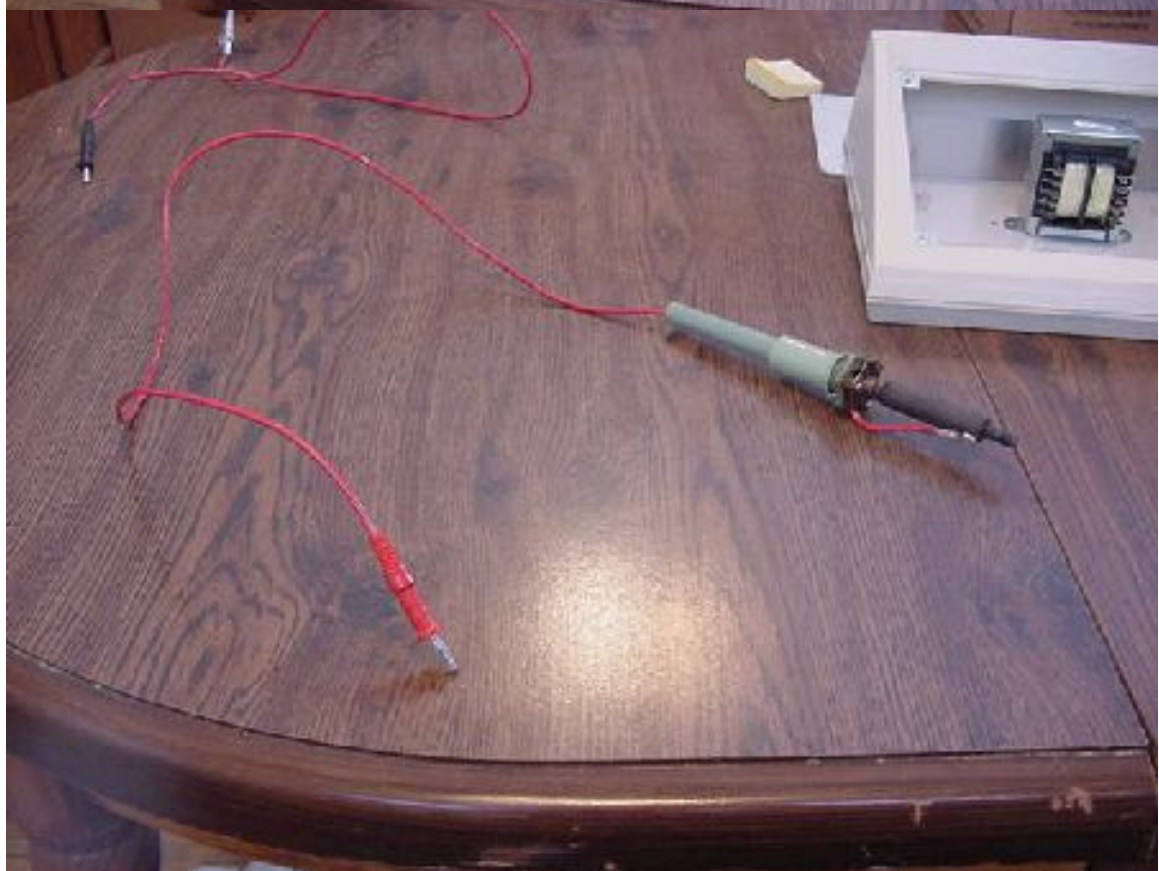
INPUT	FL	OUTPUT	WINDING	WINDING	WINDING	WINDING
115V	2 TO 35.7 TO 6	270	11 TO 1	12 TO 3, 3.1 TO 7	12 TO 3, 3.1 TO 7	12 TO 3, 3.1 TO 7
277V	3 TO 3	570	11 TO 1	12 TO 3, 3.1 TO 7	12 TO 3, 3.1 TO 7	12 TO 3, 3.1 TO 7



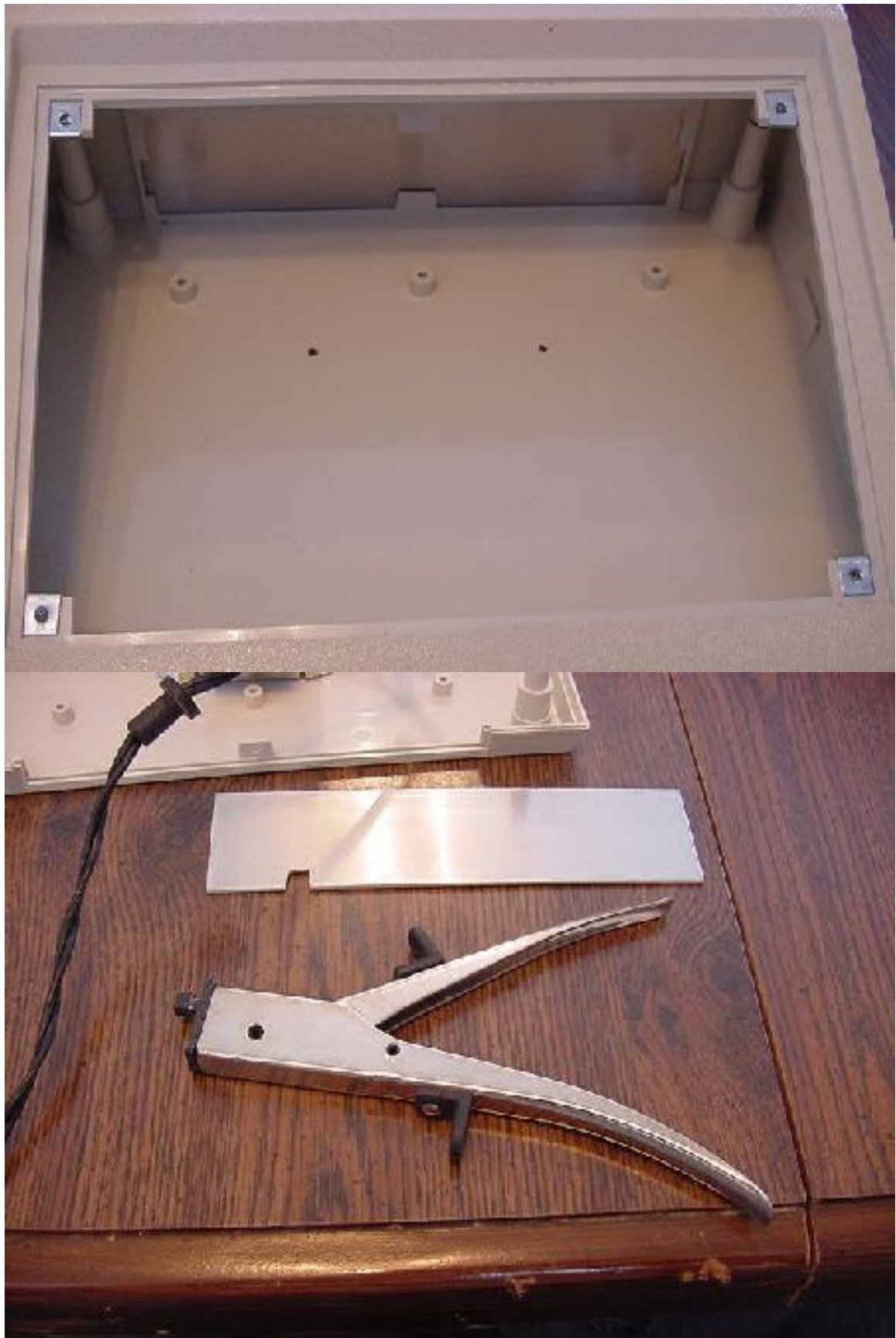
Be sure to use the right size wire, 18 gauge stranded wire to wire up primary side for 115Vac(power from outlet) And 14 gauge stranded wire for secondary side of transformer and banana jacks and probe wires(hand piece and alligator lead)







Now mount transformer to enclosure and make an entrance hole for power cord in the enclosure (I used a nibbler, depending on style of enclosure you may drill the hole and do not forget to use a strain relief for power cord)





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INPUT	FL	WAVEFORM	WAVEFORM	WAVEFORM	WAVEFORM
115V	2 TO 35.7 TO 5	270	11 TO 1	12 TO 3.3 TO 1 TO 7	270
277V	3 TO 5	5 TO 1	11 TO 1	12 TO 3.3 TO 1 TO 7	270

